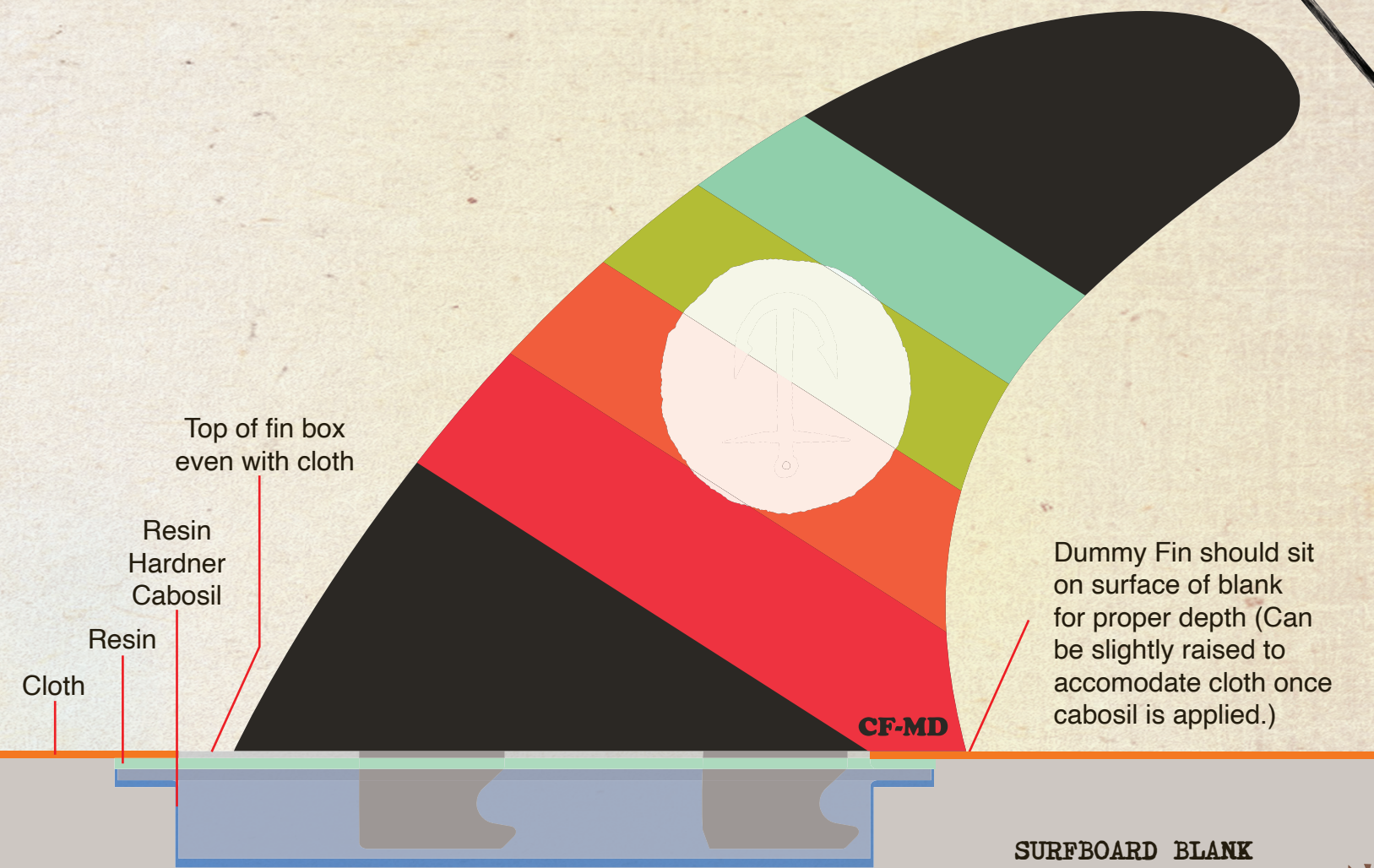


# INSTALL SHEET



## Snap-In Quick fin route and installation tips:

- Line up aluminum jig and clear acrylic guide on the Left, Right, or Center dot for the desired fin box placement and alignment for the back of the fin before routing
- Route with Futures Router, bit, and donut. Futures one pass bit works as well
- Once foam is routed, check the depth with Fin-S box and two-tab dummy fin (back of dummy fin should be resting on the foam to ensure proper box depth)
- The bottom of each fin box has an arrow pointing to the nose of the board
- The flange of the fin box should rest just below the surface of the foam and the fin box opening should be flush with the bottom of the board
- Fill routed foam with resin/hardner/cabosil then sink the box into the foam with two tab dummy fin
- Set desired fin angle and let set
- Once set, tape off all box openings so resin cannot enter
- Fill with resin around flange to prevent air bubbles
- Glass over each box with at least 1 fiberglass football shaped patch including the bottom layer of fiberglass
- When sanding the fin boxes only sand until you hit the surface of the tape covering the box opening and it can be removed, then stop
- If over-sanded it can damage the pressure plate and fin box will have to be reinstalled (you do not want to over-sand)
- Finish by lightly sanding around the flange of the fin box opening and not directly on the top of the box where the fin is inserted

